



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB T103140-101
Job Sheet 185137



Part No: RB T103140-101

Job Qty: 1 ea

Part Name: Cover & Lift Assembly - Transmission



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/30/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG T103140 Rev 0 IPP Rev A 18.03.09 New issue DP Verify DD/IPP Rev B 18.05.11 Now made in house DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/30/18	0.00	0.00	Start Up Small Fab-4		M.10.0
100	Small Fab	1 pcs		11/30/18	0.00	0.00	Small Fab-3		7/10 DAS
110	QC	1 pcs		11/30/18	0.00	0.00	QC5		DEC 7 4 2018 68
130	Packaging	1 pcs		11/30/18	0.00	0.00	Packaging3		DAS
140	QC21-FG	1 Ea		11/30/18	0.00	0.00	QC21		18.12.27 70

Part Op Descriptions: 100 - 1-Assemble as per DWG. See note 7. 2-Torque fasteners as per note 8.

GA150A

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91263A353	Countersunk Screw	2 (2 ea)	90-Start up Operation	5122707
RB T103140-101-1	Plate Assembly	1 Ea (1 ea)	90-Start up Operation	5136339
RB T103140-101-7	Pad	1 Ea (1 ea)	90-Start up Operation	5134381
RB T103140-101-9	Gasket	1 Ea (1 ea)	90-Start up Operation	5124652

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91263A353	2	0	0
	RB T103140-101-1	1	0	0
	RB T103140-101-7	1	0	0
	RB T103140-101-9	1	0	0

Part Specifications

Specification



1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S140171



Part: RB T103140-101

Job No: 185137

Serial No/Batch: S140171

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 12/24/18

DQA: _____ Date: _____



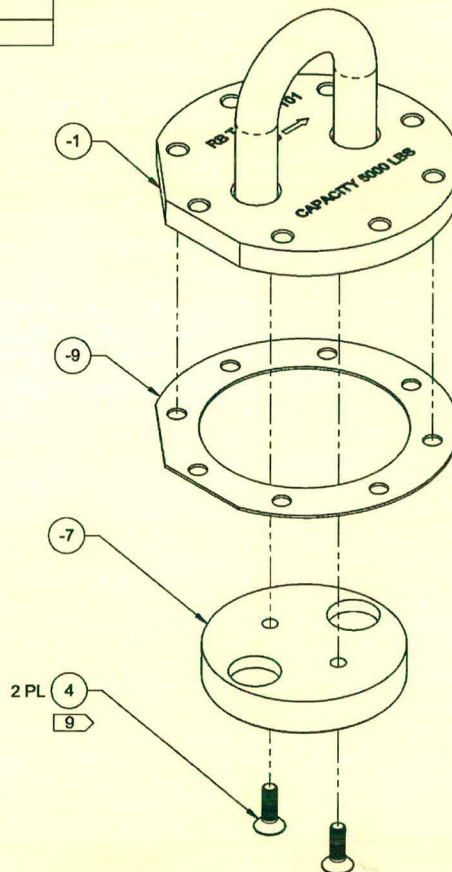
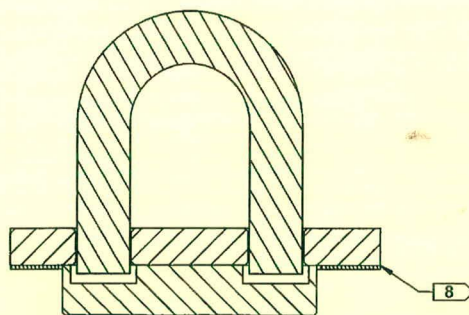
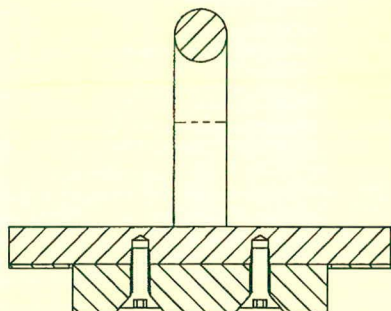
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

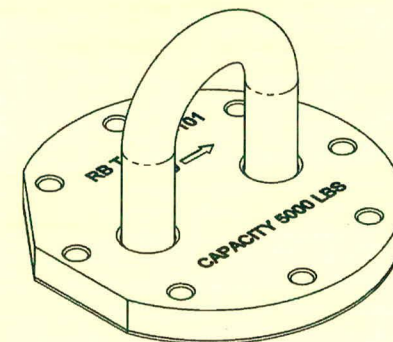
Work Order update only ☐

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ITEM #	QTY	PART #	PART TITLE
-1	1	RB T103140-101-1	PLATE ASSY
-7	1	RB T103140-101-7	PAD
-9	1	RB T103140-101-9	GASKET
4	2	McMaster#91263A353	5/16"-24 X 1" LG. COUNTERSUNK SCREW



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 185137 1810-23



- NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1"
X.XX = +/- 0.01" / +/- 0.5"
X.XXX = +/- 0.005" / +/- 0.1"
X.XXXX = +/- 0.0005" / +/- 0.05"
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: N/A
7) IDENTIFICATION: N/A
8) BOND THE ROUGH SIDE OF ITEM -9 TO ITEM -1 USING 3M 1300L ADHESIVE
9) TORQUE FASTENERS TO 100-140 IN-LBS

RB T103140-101 COVER AND LIFT ASSY - TRANSMISSION

A	NEW ISSUE	18-719	KT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KT	DART AEROSPACE LTD	
DRAWN	KT 04/28/2018	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML 04/30/2018	TOOL PART #	REV. A
MFG. APPR.	DP 04/30/2018	RB T103140-101	SHEET 1 OF 6
APPROVED	ML 04/30/2018	TITLE	SCALE
DATE 5/8/2018		COVER AND LIFT ASSY - TRANSMISSION	NTS
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DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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Proof Load Capacity Test

Part Number

Revision

Serial Number

Date

RBT 103140-101-1 A

S136339

2018/Dec/11

Proof Load Capacity

15,000

LBS

Tested By:

Michel Lalonde

Technician

Approval:

DAS
38
9-89

Position:

QC 5 Small FAB / QA

